



## **BEST QUALITY SPORTING FIREARMS**



# STURM, RUGER & Company, Inc. Southport, Connecticut 06490 U.S.A.

ALL RUGER FIREARMS ARE DESIGNED AND MANUFACTURED IN RUGER FACTORIES IN THE UNITED STATES OF AMERICA

### RUGER



THE NAME RUGER stands for all that is best and most advanced in firearms construction. By aiming at a higher standard of quality than others, we have produced firearms that are regarded by all as a standard of excellence, and are

used as such for the purpose of comparison. No evidence of our leadership is so potent as the fact that those in a position to know the best, invariably select a Ruger.

Model 77
Bolt Action Rifle

Advanced design concepts plus the most modern manufacturing methods are combined to produce a rifle of superb construction and classic lines. Hand checkering, patented bedding system, quick release floor plate, sliding tang safety, rubber butt pad and scope mount bases integral to the receiver are some of the features of the M-77. Sporting sights are standard. Ruger scope rings are optional. In fourteen calibers.

Number One Single-Shot Rifle

As a combination of beauty and strength, this falling block rifle has no equal in the world of modern sporting firearms. The Standard Model shown is one of five basic models designed for every sporting purpose. Models vary by barrel length, barrel style, forearm style, sighting equipment and chamberings for fourteen proven cartridges. An expensive rifle. Worth every penny of it in terms of accuracy and elegance. A logical style for the varmint shooter and a challenge to the big game hunter.

No. 3 Carbine Single-Shot

The No. 3 Carbine has the same strong, rugged action as the Ruger Number One rifle, but with an American style lever. It is compact (6 pounds, 22" barrel, 38-1/2" overall) yet powerful (caliber 45-70). Rear sight is adjustable, and front sight has gold bead. In every way, a modern rifle in the classic style. In 22 Hornet, .223, 45-70 & 375 Win.



### **RUGER .22** Automatic Pistols



### Standard Model 43/4" Barrel (shown) or 6" Barrel

Caliber: .22 Long Rifle only, high velocity or standard velocity. Barrel: Length 4¾" or 6", medium weight, 6 groove rifling, 14" twist. Barrel is permanently assembled to the receiver by 20 pitch screw threads. Springs: Unbreakable coil springs of finest quality music wire are used throughout. No leaf springs. Weight: 36 ounces with 4¾" barrel, 38 ounces with 6" barrel. Overall Length: 8¾" with 4¾" barrel, 10" with 6" barrel. Sights: Front sight is fixed, wide-blade (.093") Patridge type. Square notch rear sight is dove-tail mounted and can be moved to adjust for windage. Sight radius 7½" with 4¾" barrel. Magazine: Detachable, 9-shot capacity. Trigger: Grooved, curved finger surface, ¾" wide. Two stage pull. Safety: Positively locks both sear and bolt. Also functions as indicator, because it cannot be put in safe position unless gun is cocked. Marked to show position. Can also be used to lock bolt in rear, open position. Ignition System: Chisel pointed, alloy steel firing pin. High speed hammer for fast lock-time. Grips: Butaprene type hard rubber with exceptional impact resistance. Black gloss finish with sharp diamond checkering. Finish: Polished all over and blued.

### Mark I Target Model

Same construction as Standard Model. Patridge type front blade, .125 in. wide, undercut to prevent glare. Micro rear sight with click adjustments for windage and elevation. Light, crisp, smooth trigger pull, completely free from backlash.

Mark | Bull Barrel | Same construction as Mark | Target except barrel is untapered.

## **Double Action Revolvers**



### Security-Six®

Strength, safety, reliability and user convenience are built into this rugged double action revolver. Can be taken down in less than a minute with only a coin. Heavy duty for police, military and rough country hunting use. Twelve models available. Chambered for the caliber 357 Magnum or the 38 Special. Adjustable rear sight. Three barrel lengths. Six models available in heavy barrel and/or big grip.

Specifications subject to change without notice.



### Speed-Six®

The Speed-Six double action revolver is of the same design, materials and construction as the Security-Six. However, the Speed-Six grip frame is round-butt style. Ideal for law enforcement uses where the round-butt carrying comfort and concealability are essential. The 2¾" barrel model weighs 31 ounces and is 7¾" overall. Fixed sights. Six models available.

Single-Six Blackhawk, Security-Six, Speed-Six, Service-Six, 10/22, Mini-14, M-77, Old Army and Ruger are Registered U.S. Trademarks.



#### Police Service-Six®

The new Ruger Police Service-Six has all of the basic features, quality construction and innovation built so successfully into the Ruger Security-Six revolvers. The grip of both the Police Service-Six and the Security-Six has been subtly redesigned to permit rapid accurate double action firing without any tendency for the revolver to shift during operation. The new Police Service-Six differs from the Security-Six in that it has fixed (non-adjustable) sights to eliminate any potential for accidental sight misalignment with resulting error in aim. and comes in 23/4" and 4" barrel lengths but not in 6" length. Eight models. Two models available in heavy barrel.

## **Single Action Revolvers**



#### **New Model Super Single-Six® Convertible**

The single action 22 rimfire that is the standard for revolvers of this class. Chrome-moly cylinder and frame. Walnut grips. Independent firing pin. Convertible Single-Six models include an extra cylinder for the 22 WMR cartridge. Super Single-Six has adjustable rear sight.

#### New Model Blackhawk®

The mechanism of the New Model Blackhawk and Super Blackhawk is based on the same unique (U.S. and Foreign Patents Pending) mechanical principles as the New Model Super Single-Six. The massive Blackhawks are, however, designed and engineered expressly for use with modern centerfire revolver cartridges. The component parts of the New Model Single-Six and the New Model Blackhawks differ in size. However, the principles on which the advanced new design is based are common to all New Model Ruger single actions.

### **New Model Super Blackhawk**

The most advanced single action revolver ever produced. Designed and built to handle and take full advantage of the very powerful 44 Magnum cartridge. (Also handles the 44 Special which delivers superb accuracy with milder recoil.) Used with confidence by big game hunters the world over. Available in 7½" and 10" barrel lengths.

## Percussion Revolver



### Old Army®

Designed by Ruger engineers and made of first quality materials. Caliber 44, (Bore .443", Groove .451"). Designed for .457" round or conical ball, 7½" barrel, weighs 46 ounces and has adjustable rear sight. Chrome moly steel cylinder and frame. Stainless steel nipples. Available in blued finish or stainless steel.

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PRACTICAL HOLSTER



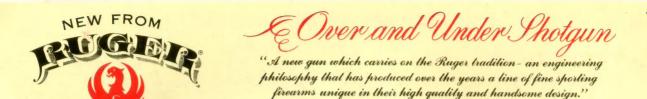
# The Logical Way to Carry the Single-Action Revolver

The new Ruger Practical Holster provides a convenient and reliable means of carrying the single-action revolver. Based on the traditional U. S. Army flap-style holster adopted over a century ago, the Ruger Holster protects the revolver from the weather, secures it against falling and shields the hammer from impacts which might cause accidental discharge. Since the early frontier days, the flap-style holster has been a favorite of knowledgeable shooters for these reasons.

Ideal for use in the field, the flap-style holster guards against the possibility in heavy brush country of a twig or branch drawing the hammer back or flipping the revolver from the holster, creating the danger of accidental discharge. Fast-draw and opentop holsters cannot provide the protection afforded by the Ruger Holster because a great part of the revolver is exposed, and it is relatively easy for it to fall. The Ruger Practical Holster provides protection for the shooter as well as for the revolver. However, even with the added protection provided by the Ruger Holster, shooters should still always follow the basic safety practice of carrying old model Ruger single-action revolvers and most other single-action revolvers with an empty chamber or a fired cartridge case under the hammer.

The Ruger Practical Holster is cut from the finest quality topgrain cowhide, hand crafted and saddle stitched, pressure molded and custom fitted to the exact contours of the revolver and beautifully finished in a rich russet tan with the famous Ruger Eagle Trademark deeply embossed in the flap. The wide flap with solid brass twist fastener provides positive security. The Ruger Holster is made in sizes to fit both old model and New Model Ruger Single-Six, Blackhawk and Super Blackhawk revolvers and the Ruger Old Army revolver.

Available from all Ruger Dealers. If your dealer cannot supply you, send payment and order direct to our factory. Please specify Model, Caliber and Barrel Length when ordering. Lefthand models are available.



This first Ruger Over and Under gun is a perfectly balanced, plain grade gun of elegant simplicity, combining a classic form and advanced design. By the Ruger definition, "plain grade" means high quality and precision workmanship, with a superior polish and finish to all external metal surfaces. Curved shapes are geometrically accurate and plane surfaces are precision ground to be smooth and dead flat. Mechanical joints are fitted to minimum hairline clearances. Guns finished at this level will be designated as being of "Red Label" grade.

#### The Action

The action and frame have been designed for great strength and constructed of the finest materials. Hardened 4140 chrome molybdenum and other alloy steels and music wire coil springs are used throughout. The distinctive styling and unusually low profile are the result of the compact mechanism in which the locking bolt is located on a horizontal plane approximately midway between the two bores.

The unique hammer and trigger mechanism (U.S. and Foreign Patents Pending) and single selective trigger provide several positive safety features. The rebounding hammers and hammer interrupter protect against accidental discharge when the hammers are cocked and the safety is engaged. With the safety off, the hammer interrupter is lifted clear of the hammers only by a deliberate pull of the single trigger. A deliberate, complete release of the single trigger is necessary to set it for firing the second shot and this mechanism is simple, trouble-free and reliable.

The automatic top safety also serves as the selector that determines which of the two barrels is to be fired first. The conical pointed firing pins are strongly proportioned and have proven to be virtually unbreakable in extensive testing. The

smooth lines of the receiver and tang are accentuated by the fact that there are no visible pins or screws whatsoever and there are, in fact, no screws in the working mechanism of the gun itself.

#### The Barrels

Initial production guns will be provided with 26" barrels (28" barrels will be available in 1979) and 3" chambers, with appropriate choke combinations.

The barrels are hammer-forged of 4130 chromemolybdenum steel, stress relieved, contour ground and precisely fitted and silver soldered to the finished breechlock. A special automated induction heating machine automatically silver solders the dovetail hollow rib securely to the top barrel. Unique machine-cut cross serrations in the top surface of the rib provide a matte, glare-free sighting plane. The front sight is a standard gold bead. Patented barrel side spacers are attached by simple mechanical means and can be left off if desired.

#### The Wood

The stock and semi-beavertail forearm are carefully shaped from first quality straight grain American

walnut, fully seasoned. with deep hand-cut checkering of 20 lines to the inch. An improved method of forearm wood to metal assembly provides a broad; strong recoil surface which cures the customary loosening of the wood in relation to the forend iron. A pistol grip cap and rubber recoil pad are standard and all wood surfaces are beautifully polished and sealed with a weatherproof finish.

#### General

Each feature of the Ruger Over and Under Shotgun from the graceful forearm and clean, functional lines of the frame, to the smallest hardened steel part, reflects Ruger attention to detail in manufacture and the high quality which the American shooter has come to expect of all Ruger products. The design has been carefully evolved so that the fundamental mechanism will form the basis for additional models to follow in various configurations, grades and gauges.

Although initial production of the Ruger Over and Under Shotgun was limited in 1978, increasing numbers of guns are becoming available in 1979. Production of premium grade 20 gauge models and the introduction of 12 gauge models in various grades is anticipated in the future.

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